



**PL 139**  
**TABLE INSERT FOR PL 137**

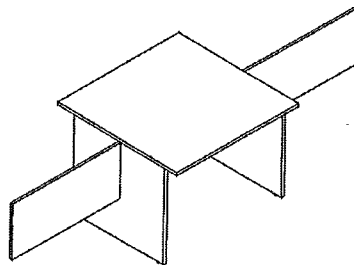
Thank you for purchasing the Performance Table Insert For PL 137.  
Please follow these instructions for easy assembly.

1  Cam Lock 14 Pcs	2  KD Fitting 4 Pcs	3  Klix Cam 18 Pcs	4  Housing Cap (Long) 10 Pcs	5  Housing Cap (Short) 4 Pcs	6  Adjustable Glide 4 Pcs	7  6 Hole L-Bracket 6 Pcs	8  I-Bracket 4 Pcs	9  Screw #8 x 5/8" 64 Pcs
		10  Ø10mm Hole Plug 12 Pcs	11  M4 x 65 Allen-Key 1 Pc					

A  Top Panel	B  Side Panel x 2	C  Back Panel (B)	D  Back Panel (S) x 2	E  Top Panel x 2 (PL 137)	F  Side Panel x 2 (PL 137)
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**KLIX CAM INSTRUCTIONS**

1  Line up Cam Lock, turn clockwise.	2  Insert the Klix Cam with the arrow pointing towards the hole in the edge.	3  Insert the Cam Lock into Klix Cam. Turn Klix Cam to lock.
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**IMPORTANT NOTE :**

- Place all wooden parts on a clean and smooth surface such as a rug or carpet to avoid the parts from being scratched.
- Check to be sure that you have all parts and hardware.
- Remove all wrapping materials, including staples & packing straps before you start to assemble.
- Do not tighten all screws/bolts until all completely assembled.
- Keep all hardware parts out of reach of children.



PL 139  
TABLE INSERT FOR PL 137

**1**

Insert Cam Lock (1) In Side Panels (B).  
Then insert 4 Klux Cams (3) Into Back Panel (C).  
Attach the Side panels (B) with Back Panel (C)  
and turn Klux Cam to tighten.

Insert Hole Plug (10)

TOP ↑

**2**

Attach the two Side Panels  
PL 137 (F) to Back Panel  
(D) by using Cross Nut at  
PL 137.

Put Top Panel (A) and insert Cam Lock pins (1)  
into top panel and into side panels (B).  
Then insert Klux Cams (1) in Side Panels (B)  
and back panel (D).  
Attach Top Panel (A) to side panels (B) and  
Back Panel (D) to side panel (B) .  
Turn Klux Cam to tighten.

TOP ↑

**3**

Insert Cam Lock pins (1) into Top Panel.  
Then insert Klux Cams (1) in Side Panels (F)  
and Back Panel (D).  
Attach Top Panel (E) to Side Panels (F),  
Back Panel (D) and Top Panel (A).  
Turn Klux Cam to tighten.

TOP ↑



### PL 139 TABLE INSERT FOR PL 137

**4**

Attach the I-Bracket (8) to two Top Panel (A) and Top Panel (E) as shown. Tighten Screws (9) securely.

Join the three Top Panels (A,E) by using KD Fitting (2) and Klix Cam (3).

**5**

Attach the L-Bracket (7) to Side Panel (B) and Back Panel (C) as shown. Tighten Screws (9) securely.

Completed Join PL 139 and PL 137.

**6**

Screw Adjustable Glide (6) into bottom of Side Panel (B) and (F).

**7**

Attach Housing Cap(4 or 5) to all Klix Cam(3) by pushing neck through center of cam.